

# Adding Optimization to Your Applications

## *Quickly and Reliably*

- 1. A Guide to Model-Based Optimization*
- 2. From Prototyping to Integration with AMPL*

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# Outline

## 1. *Model-based optimization*

- ❖ Comparison of *method-based* and *model-based* approaches
- ❖ Modeling languages for optimization
- ❖ Algebraic modeling languages: AMPL
- ❖ Off-the-shelf solvers for common model types

## 2. *From prototyping to integration*

- ❖ Building models: *AMPL's interactive environment*
- ❖ Developing optimization-based procedures: *AMPL scripts*
- ❖ Integrating into decision-making systems: *AMPL APIs*
  - \* Integrating with Python applications: *pyMPL*
  - \* Building a decision-making tool for deployment: *QuanDec*

# *Example:* Roll Cutting

## *Motivation*

- ❖ Fill orders for rolls of various widths
  - \* by cutting raw rolls of one (large) fixed width
  - \* using a variety of cutting patterns

## *Optimization model*

- ❖ Decision variables
  - \* number of raw rolls to cut according to each pattern
- ❖ Objective
  - \* minimize number of raw rolls used
- ❖ Constraints
  - \* meet demands for each ordered width

*Roll Cutting*

# Mathematical Formulation

*Given*

$W$  set of ordered widths

$n$  number of patterns considered

*and*

$a_{ij}$  occurrences of width  $i$  in pattern  $j$ ,  
for each  $i \in W$  and  $j = 1, \dots, n$

$b_i$  orders for width  $i$ , for each  $i \in W$

*Roll Cutting*

## Mathematical Formulation (*cont'd*)

*Determine*

$X_j$  number of rolls to cut using pattern  $j$ ,  
for each  $j = 1, \dots, n$

*to minimize*

$$\sum_{j=1}^n X_j$$

total number of rolls cut

*subject to*

$$\sum_{j=1}^n a_{ij} X_j \geq b_i, \text{ for all } i \in W$$

number of rolls cut of width  $i$   
must be at least the number ordered

## *Roll Cutting*

# AMPL Formulation

## *Symbolic model*

```
set WIDTHS;  
param orders {WIDTHS} > 0;  
param nPAT integer >= 0;  
param nbr {WIDTHS,1..nPAT} integer >= 0;  
  
var Cut {1..nPAT} integer >= 0;  
  
minimize Number:  
    sum {j in 1..nPAT} Cut[j];  
  
subj to Fulfill {i in WIDTHS}:  
    sum {j in 1..nPAT} nbr[i,j] * Cut[j] >= orders[i];
```

$$\sum_{j=1}^n a_{ij} X_j \geq b_i, \text{ for all } i \in W$$

*Roll Cutting*

# AMPL Formulation (*cont'd*)

## *Explicit data (independent of model)*

```
param: WIDTHS: orders :=
    6.77    10
    7.56    40
    17.46   33
    18.76   10 ;

param nPAT := 9 ;

param nbr:  1  2  3  4  5  6  7  8  9 :=
    6.77    0  1  1  0  3  2  0  1  4
    7.56    1  0  2  1  1  4  6  5  2
    17.46   0  1  0  2  1  0  1  1  1
    18.76   3  2  2  1  1  1  0  0  0 ;
```

# Command Environment

*Model + data = problem instance to be solved*

```
ampl: model cut.mod;
ampl: data cut.dat;
ampl: option solver cplex;
ampl: solve;
CPLEX 12.9.0.0: optimal integer solution; objective 20
3 MIP simplex iterations
0 branch-and-bound nodes
ampl: option omit_zero_rows 1;
ampl: option display_1col 0;
ampl: display Cut;
4 13    7 4    9 3
```



# Command Language (*cont'd*)

*Solver choice independent of model and data*

```
ampl: model cut.mod;
ampl: data cut.dat;
ampl: option solver gurobi;
ampl: solve;
Gurobi 8.1.0: optimal solution; objective 20
3 simplex iterations
1 branch-and-cut nodes
ampl: option omit_zero_rows 1;
ampl: option display_1col 0;
ampl: display Cut;
4 13 7 4 9 3
```

# Command Language (*cont'd*)

## *Results available for browsing*

```
ampl: display {j in 1..nPAT, i in WIDTHS: Cut[j] > 0} nbr[i,j];
```

```
:      4   7   9   :=      # patterns used
6.77   0   0   4
7.56   1   6   2
17.46  2   1   1
18.76  1   0   0
```

```
ampl: display {j in 1..nPAT} sum {i in WIDTHS} i * nbr[i,j];
```

```
1 63.84   3 59.41   5 64.09   7 62.82   9 59.66   # material used
2 61.75   4 61.24   6 62.54   8 62.03   # in each pattern
```

```
ampl: display Fulfill.slack;
```

```
6.77  2      # overruns
7.56  3      # of each width
17.46 0
18.76 3
```

*Roll Cutting*

# Revision 1

## *Symbolic model*

```
param roll_width > 0;

set WIDTHS;
param orders {WIDTHS} > 0;

param nPAT integer >= 0;
param nbr {WIDTHS,1..nPAT} integer >= 0;

var Cut {1..nPAT} integer >= 0;

minimize Number:
    sum {j in 1..nPAT} Cut[j];

minimize Waste:
    sum {j in 1..nPAT}
        Cut[j] * (roll_width - sum {i in WIDTHS} i * nbr[i,j]);

subj to Fulfill {i in WIDTHS}:
    sum {j in 1..nPAT} nbr[i,j] * Cut[j] >= orders[i];
```

*Roll Cutting*

# Revision 1 (*cont'd*)

## *Explicit data*

```
param roll_width := 64.5;

param: WIDTHS: orders :=
    6.77    10
    7.56    40
    17.46   33
    18.76   10 ;

param nPAT := 9 ;

param nbr:  1  2  3  4  5  6  7  8  9 :=
    6.77  0  1  1  0  3  2  0  1  4
    7.56  1  0  2  1  1  4  6  5  2
    17.46 0  1  0  2  1  0  1  1  1
    18.76 3  2  2  1  1  1  0  0  0 ;
```

# Revision 1 (*cont'd*)

## *Solutions*

```
ampl: model cutRev1.mod;
ampl: data cutRev1.dat;

ampl: objective Number; solve;
Gurobi 8.1.0: optimal solution; objective 20
3 simplex iterations
1 branch-and-cut nodes

ampl: display Number, Waste;
Number = 20
Waste = 63.62

ampl: objective Waste; solve;
Gurobi 8.1.0: optimal solution; objective 15.62
2 simplex iterations
1 branch-and-cut nodes

ampl: display Number, Waste;
Number = 35
Waste = 15.62
```

*Roll Cutting*

## Revision 2

### *Symbolic model*

```
param roll_width > 0;  
param over_lim integer >= 0;  
  
set WIDTHS;  
param orders {WIDTHS} > 0;  
  
param nPAT integer >= 0;  
param nbr {WIDTHS,1..nPAT} integer >= 0;  
  
var Cut {1..nPAT} integer >= 0;  
  
...  
  
subj to Fulfill {i in WIDTHS}:  
    orders[i] <= sum {j in 1..nPAT} nbr[i,j] * Cut[j]  
    <= orders[i] + over_lim;
```

*Roll Cutting*

## Revision 2 (*cont'd*)

### *Explicit data*

```
param roll_width := 64.5;
param over_lim := 8 ;

param: WIDTHS: orders :=
    6.77    10
    7.56    40
    17.46   33
    18.76   10 ;

param nPAT := 9 ;

param nbr:  1  2  3  4  5  6  7  8  9 :=
    6.77  0  1  1  0  3  2  0  1  4
    7.56  1  0  2  1  1  4  6  5  2
    17.46 0  1  0  2  1  0  1  1  1
    18.76 3  2  2  1  1  1  0  0  0 ;
```

# Revision 2 (*cont'd*)

## *Solutions*

```
ampl: model cutRev2.mod;
ampl: data cutRev2.dat;

ampl: objective Number; solve;
Gurobi 8.1.0: optimal solution; objective 20
7 simplex iterations
1 branch-and-cut nodes

ampl: display Number, Waste;
Number = 20
Waste = 62.04

ampl: objective Waste; solve;
Gurobi 8.1.0: optimal solution; objective 46.72
4 simplex iterations

ampl: display Number, Waste;
Number = 22
Waste = 46.72
```



# Scripting

*Bring the programmer to the modeling language*

*Extend modeling language syntax . . .*

- ❖ Algebraic expressions
- ❖ Set indexing expressions
- ❖ Interactive commands

*. . . with programming concepts*

- ❖ Loops of various kinds
- ❖ If-then and If-then-else conditionals
- ❖ Assignments

## *Examples*

- ❖ Tradeoffs between *number cut* and *waste*
- ❖ Cutting via *pattern enumeration*
- ❖ Cutting via *pattern generation*

*Scripting*

## Tradeoffs Between Objectives

### *Minimize rolls cut*

- ❖ Set large overrun limit

### *Minimize waste*

- ❖ Reduce overrun limit 1 roll at a time
- ❖ If there is a change in number of rolls cut
  - \* record total waste (increasing)
  - \* record total rolls cut (decreasing)
- ❖ Stop when no further progress possible
  - \* problem becomes infeasible
  - \* total rolls cut falls to the minimum
- ❖ Report table of results

*Scripting*

## Parametric Analysis (*cont'd*)

*Script (setup and initial solve)*

```
model cutRev2.mod;
data cutRev2.dat;

set OVER default {} ordered by reversed Integers;

param minNumber;
param minNumWaste;
param minWaste {OVER};
param minWasteNum {OVER};

param prev_number default Infinity;

option solver gurobi;
option solver_msg 0;

objective Number;
solve >Nul;

let minNumber := Number;
let minNumWaste := Waste;

objective Waste;
```

*Scripting*

## Parametric Analysis (*cont'd*)

*Script (looping and reporting)*

```
for {k in over_lim .. 0 by -1} {
  let over_lim := k;
  solve >Nul;
  if solve_result = 'infeasible' then break;
  if Number < prev_number then {
    let OVER := OVER union {k};
    let minWaste[k] := Waste;
    let minWasteNum[k] := Number;
    let prev_number := Number;
  }
  if Number = minNumber then break;
}
printf 'Min%3d rolls with waste%6.2f\n\n', minNumber, minNumWaste;
printf ' Over Waste Number\n';
printf {k in OVER}: '%4d%8.2f%6d\n', k, minWaste[k], minWasteNum[k];
```

*Scripting*

## Parametric Analysis (*cont'd*)

*Script run*

```
ampl: include cutWASTE.run
```

```
Min 20 rolls with waste 62.04
```

Over	Waste	Number
25	40.57	24
19	43.01	23
13	45.45	22
7	47.89	21
5	54.76	20

```
ampl:
```

*Scripting*

## Cutting *via* Pattern Enumeration

*Build the pattern list, then solve*

- ❖ Read general model
- ❖ Read data: demands, raw width
- ❖ Compute data: all usable patterns
- ❖ Solve problem instance

*Scripting*

# Pattern Enumeration

*Model*

```
param roll_width > 0;
set WIDTHS ordered by reversed Reals;
param orders {WIDTHS} > 0;

param maxPAT integer >= 0;
param nPAT integer >= 0, <= maxPAT;

param nbr {WIDTHS,1..maxPAT} integer >= 0;

var Cut {1..nPAT} integer >= 0;

minimize Number:
    sum {j in 1..nPAT} Cut[j];

subj to Fulfill {i in WIDTHS}:
    sum {j in 1..nPAT} nbr[i,j] * Cut[j] >= orders[i];
```

*Scripting*

# Pattern Enumeration

*Data*

```
param roll_width := 64.50 ;  
param: WIDTHS: orders :=  
    6.77    10  
    7.56    40  
    17.46   33  
    18.76   10 ;
```



*Scripting*

# Pattern Enumeration

*Script (initialize)*

```
model cutPAT.mod;

param dsetname symbolic;
printf "\nEnter dataset name:\n";
read dsetname <-;

data (dsetname & ".dat");

model;
param curr_sum >= -1e-10;
param curr_width > 0;
param pattern {WIDTHS} integer >= 0;

let maxPAT := 100000000;

let nPAT := 0;
let curr_sum := 0;
let curr_width := first(WIDTHS);
let {w in WIDTHS} pattern[w] := 0;
```

*Scripting*

# Pattern Enumeration

*Script (loop)*

```
repeat {
  if curr_sum + curr_width <= roll_width then {
    let pattern[curr_width] := floor((roll_width-curr_sum)/curr_width);
    let curr_sum := curr_sum + pattern[curr_width] * curr_width;
  }
  if curr_width != last(WIDTHS) then
    let curr_width := next(curr_width,WIDTHS);
  else {
    let nPAT := nPAT + 1;
    let {w in WIDTHS} nbr[w,nPAT] := pattern[w];
    let curr_sum := curr_sum - pattern[last(WIDTHS)] * last(WIDTHS);
    let pattern[last(WIDTHS)] := 0;
    let curr_width := min {w in WIDTHS: pattern[w] > 0} w;
    if curr_width < Infinity then {
      let curr_sum := curr_sum - curr_width;
      let pattern[curr_width] := pattern[curr_width] - 1;
      let curr_width := next(curr_width,WIDTHS);
    }
    else break;
  }
}
```

*Scripting*

# Pattern Enumeration

*Script (solve, report)*

```
printf "\nAT LEAST %d ROLLS REQUIRED\n\n",
    ceil((sum {i in WIDTHS} i * orders[i]) / roll_width);

option solver gurobi;
solve;

printf "\n%5i patterns, %3i rolls", nPAT, sum {j in 1..nPAT} Cut[j];
printf "\n\n Cut  ";
printf {j in 1..nPAT: Cut[j] > 0}: "%3i", Cut[j];
printf "\n\n";
for {i in WIDTHS} {
    printf "%7.2f ", i;
    printf {j in 1..nPAT: Cut[j] > 0}: "%3i", nbr[i,j];
    printf "\n";
}
```

*Scripting*

# Pattern Enumeration

*Results*

```
ampl: include cutPatEnum.run
```

**AT LEAST 18 ROLLS REQUIRED**

Gurobi 8.1.0: optimal solution; objective 18

4 simplex iterations

1 branch-and-cut nodes

**43 patterns, 18 rolls**

Cut	3	1	4	9	1
18.76	3	1	0	0	0
17.46	0	2	3	2	1
7.56	1	1	1	3	5
6.77	0	0	0	1	1

*Scripting*

# Pattern Enumeration

*Data 2*

```
param roll_width := 349 ;  
param: WIDTHS: orders :=  
    28.75    7  
    33.75    23  
    34.75    23  
    37.75    31  
    38.75    10  
    39.75    39  
    40.75    58  
    41.75    47  
    42.25    19  
    44.75    13  
    45.75    26 ;
```

*Scripting*

# Pattern Enumeration

## *Results 2*

```
ampl: include cutPatEnum.run
```

**AT LEAST 34 ROLLS REQUIRED**

Gurobi 8.1.0: optimal solution; objective 34

158 simplex iterations

33 branch-and-cut nodes

**54508 patterns, 34 rolls**

Cut	7	2	1	2	3	1	1	1	5	1	2	1	1	3	2	1
45.75	3	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
44.75	1	3	0	0	0	0	0	0	0	0	0	0	0	0	0	0
42.25	0	4	0	0	2	2	2	1	0	0	0	0	0	0	0	0
41.75	4	0	2	0	1	1	0	0	2	1	1	1	0	0	0	0
40.75	0	0	1	2	0	0	1	0	2	5	4	3	6	4	3	2
39.75	0	0	0	1	2	0	3	0	1	0	1	2	0	3	4	2
38.75	0	0	0	2	0	2	0	0	0	0	0	1	0	0	0	3
37.75	0	0	2	2	2	2	2	0	2	0	0	1	0	1	0	1
34.75	0	0	2	0	0	2	0	3	1	2	3	0	3	0	0	0
33.75	0	0	1	0	2	0	0	6	1	1	0	0	0	0	2	1
28.75	0	0	0	1	0	0	1	0	0	0	0	1	0	1	0	0

*Scripting*

# Pattern Enumeration

*Data 3*

```
param roll_width := 172 ;  
param: WIDTHS: orders :=  
    25.000    5  
    24.750    73  
    18.000    14  
    17.500    4  
    15.500    23  
    15.375    5  
    13.875    29  
    12.500    87  
    12.250    9  
    12.000    31  
    10.250    6  
    10.125    14  
    10.000    43  
    8.750     15  
    8.500     21  
    7.750     5 ;
```

*Scripting*

# Pattern Enumeration

*Results 3 (using 1% of generated patterns)*

```
ampl: include cutPatEnum.run
```

**AT LEAST 33 ROLLS REQUIRED**

Gurobi 8.1.0: optimal solution; objective 33

321 simplex iterations

1 branch-and-cut nodes

**273380 patterns, 33 rolls**

Cut	1	1	1	2	2	2	1	6	4	1	3	5	1	2	1
25.00	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0
24.75	3	2	0	0	5	4	3	3	2	2	2	2	1	1	0
18.00	0	0	0	0	1	0	1	0	2	0	0	0	1	1	0
17.50	0	0	0	0	0	0	0	0	0	4	0	0	0	0	0
.....															
10.12	0	0	0	0	0	1	0	2	0	0	0	0	0	0	0
10.00	0	1	0	0	0	2	0	0	0	0	3	6	0	0	0
8.75	0	4	0	0	0	0	1	0	1	0	0	0	0	2	2
8.50	1	0	1	0	0	2	4	0	0	0	0	0	3	4	0
7.75	2	0	0	0	1	0	1	0	0	0	0	0	0	0	0



*Scripting*

## Cutting *via* Pattern Generation

*Generate the pattern list by a series of solves*

- ❖ Solve an easy cutting problem using a subset of patterns
  - \* Allow *fractional* amounts cut
  - \* Get dual values (shadow prices) on order requirements
- ❖ Find a “most promising” pattern to add to the subset
  - \* Minimize pattern’s reduced cost given dual values
  - \* Equivalent to a one-constraint (knapsack) problem
- ❖ Iterate as long as there are promising patterns
  - \* Stop when minimum reduced cost is no longer negative
- ❖ Solve full cutting problem using all patterns found
  - \* Require *integer* amounts cut

*Scripting*

# Pattern Generation

## *Cutting model*

```
set WIDTHS ordered by reversed Reals;
param orders {WIDTHS} > 0;

param nPAT integer >= 0;
param nbr {WIDTHS,1..nPAT} integer >= 0;

var Cut {1..nPAT} integer >= 0;

minimize Number:
    sum {j in 1..nPAT} Cut[j];

subj to Fill {i in WIDTHS}:
    sum {j in 1..nPAT} nbr[i,j] * Cut[j] >= orders[i];
```

*Scripting*

# Pattern Generation

## *Pattern-generating model*

```
param roll_width > 0;
param price {WIDTHS} default 0.0;

var Use {WIDTHS} integer >= 0;

minimize Reduced_Cost:
    1 - sum {i in WIDTHS} price[i] * Use[i];

subj to Width_Limit:
    sum {i in WIDTHS} i * Use[i] <= roll_width;
```

*Scripting*

# Pattern Generation

*Script (define models)*

```
model cutPatGen.mod;  
  
problem Cutting_Opt: Cut, Number, Fill;  
    option relax_integrality 1;  
    option presolve 0;  
  
problem Pattern_Gen: Use, Reduced_Cost, Width_Limit;  
    option relax_integrality 0;  
    option presolve 1;
```

*Scripting*

# Pattern Generation

*Script (data, initial patterns)*

```
param dsetname symbolic;
print "Enter dataset name:";
read dsetname <-;
data (dsetname & ".dat");

let nPAT := 0;
for {i in WIDTHS} {
  let nPAT := nPAT + 1;
  let nbr[i,nPAT] := floor (roll_width/i);
  let {i2 in WIDTHS: i2 <> i} nbr[i2,nPAT] := 0;
};

printf "\nAT LEAST %d ROLLS REQUIRED\n",
  ceil((sum {i in WIDTHS} i * orders[i]) / roll_width);
```

*Scripting*

# Pattern Generation

*Script (generation loop)*

```
repeat {  
  solve Cutting_Opt;  
  let {i in WIDTHS} price[i] := Fill[i].dual;  
  solve Pattern_Gen;  
  printf "\n%7.2f%11.2e  ", Number, Reduced_Cost;  
  if Reduced_Cost < -0.00001 then {  
    let nPAT := nPAT + 1;  
    let {i in WIDTHS} nbr[i,nPAT] := Use[i];  
  }  
  else break;  
  for {i in WIDTHS} printf "%3i", Use[i];  
};
```

*Scripting*

# Pattern Generation

*Script (final integer solution)*

```
option Cutting_Opt.relax_integrality 0;
option Cutting_Opt.presolve 10;
solve Cutting_Opt;

if Cutting_Opt.result = "infeasible" then
    printf "\n*** No feasible integer solution ***\n\n";
else {
    printf "Best integer: %3i rolls\n\n", sum {j in 1..nPAT} Cut[j];
    for {j in 1..nPAT: Cut[j] > 0} {
        printf "%3i of:", Cut[j];
        printf {i in WIDTHS: nbr[i,j] > 0}: "%3i x %6.3f", nbr[i,j], i;
        printf "\n";
    }

    printf "\nWASTE = %5.2f%%\n\n",
        100 * (1 - (sum {i in WIDTHS} i * orders[i]) / (roll_width * Number));
}
```

*Scripting*

# Pattern Generation

*Results (relaxation)*

```
AMPL: include cutPatGen.run
```

```
Enter dataset name:
```

```
AMPL? Sorrentino
```

```
20.44 -1.53e-01 0 2 3 1
18.78 -1.11e-01 0 3 1 0
18.37 -1.25e-01 3 0 1 0
17.96 -4.17e-02 0 1 6 0
17.94 -1.00e-06
```

```
Optimal relaxation: 17.9412 rolls
```

```
10.0000 of: 2 x 17.460 3 x 7.560 1 x 6.770
4.1961 of: 3 x 17.460 1 x 7.560
3.3333 of: 3 x 18.760 1 x 7.560
0.4118 of: 1 x 17.460 6 x 7.560
```

```
WASTE = 23.33 (2.02%)
```



*Scripting*

# Pattern Generation

*Results (integer)*

Rounded up to integer: **20 rolls**

Cut	10	5	4	1
18.76	0	0	3	0
17.46	2	3	0	1
7.56	3	1	1	6
6.77	1	0	0	0

WASTE = 28.42 (2.20%)

Best integer: **19 rolls**

Cut	10	4	4	1
18.76	0	0	3	0
17.46	2	3	0	1
7.56	3	1	1	6
6.77	1	0	0	0

WASTE = 23.86 (1.95%)

## *Scripting in practice . . .*

### *Large and complex scripts*

- ❖ Multiple files
- ❖ Hundreds of statements
- ❖ Millions of statements executed

### *Coordination with enterprise systems*

- ❖ Your system
  - \* writes data files
  - \* invokes `ampl optapp.run`
- ❖ AMPL's script
  - \* reads the data files
  - \* processes data, generates problems, invokes solvers
  - \* writes result files
- ❖ Your system
  - \* reads the result files

*Scripting*

## Limitations

### *Scripts can be slow*

- ❖ Interpreted, not compiled
- ❖ Very general set & data structures

### *Script programming constructs are limited*

- ❖ Based on a declarative language
- ❖ Not object-oriented

### *Scripts are stand-alone*

- ❖ Close AMPL environment before returning to system

### *What are the alternatives?*

- ❖ *Bring the modeling language to the programmer (AMPL APIs)*
- ❖ *Enhance integration of modeling and programming (pyMPL)*
- ❖ *Build a deployment tool (QuanDec)*

# APIs (application programming interfaces)

## *Bring the modeling language to the programmer*

- ❖ Data and result management in a general-purpose programming language
- ❖ Modeling and solving through calls to AMPL

## *Add-ons to all AMPL distributions*

- ❖ Java, MATLAB, C++, C#
  - \* Download from <http://ampl.com/products/api/>
- ❖ **Python** 2.7, 3.3, 3.4, 3.5, 3.6
  - \* `pip install amplpy`
- ❖ **R now available!**
  - \* `install.packages("Rcpp", type="source")`
  - \* `install.packages("https://ampl.com/dl/API/rAMPL.tar.gz", repos=NULL)`

*AMPL API*

# *Cutting Revisited*

## *Hybrid approach*

- ❖ Control & pattern enumeration from a programming language
- ❖ Model definition & modeling commands in AMPL

## *Key to examples: Python and R*

- ❖ AMPL entities
- ❖ AMPL API Python/R objects
- ❖ AMPL API Python/R methods
- ❖ Python/R functions etc.

# Pattern Enumeration in Python

*Load & generate data, set up AMPL model*

```
def cuttingEnum(dataset):
    from amplpy import AMPL

    # Read orders, roll_width, overrun
    exec(open(dataset+'.py').read(), globals())

    # Enumerate patterns
    widths = list(sorted(orders.keys(), reverse=True))
    patmat = patternEnum(roll_width, widths)

    # Set up model
    ampl = AMPL()
    ampl.option['ampl_include'] = 'models'
    ampl.read('cut.mod')
```

# Pattern Enumeration in R

*Load & generate data, set up AMPL model*

```
cuttingEnum <- function(dataset) {  
  library(rAMPL)  
  
  # Read orders, roll_width, overrun  
  source(paste(dataset, ".R", sep=""))  
  
  # Enumerate patterns  
  patmat <- patternEnum(roll_width, orders$width)  
  cat(sprintf("\n%d patterns enumerated\n\n", ncol(patmat)))  
  
  # Set up model  
  ampl <- new(AMPL)  
  ampl$setOption("ampl_include", "models")  
  ampl$read("cut.mod")  
}
```

# Pattern Enumeration in Python

## *Send data to AMPL*

```
# Send scalar values
AMPL.param['nPatterns'] = len(patmat)
AMPL.param['overrun'] = overrun
AMPL.param['rawWidth'] = roll_width

# Send order vector
AMPL.set['WIDTHS'] = widths
AMPL.param['order'] = orders

# Send pattern matrix
AMPL.param['rolls'] = {
    (widths[i], 1+p): patmat[p][i]
    for i in range(len(widths))
    for p in range(len(patmat))
}
```



# Pattern Enumeration in R

## *Send data to AMPL*

```
# Send scalar values  
ampl$getParameter("nPatterns")$set(ncol(patmat))  
ampl$getParameter("overrun")$set(overrun)  
ampl$getParameter("rawWidth")$set(roll_width)  
  
# Send order vector  
ampl$getSet("WIDTHS")$setValues(orders$width)  
ampl$getParameter("order")$setValues(orders$demand)  
  
# Send pattern matrix  
df <- as.data.frame(as.table(patmat))  
df[,1] <- orders$width[df[,1]]  
df[,2] <- as.numeric(df[,2])  
ampl$getParameter("rolls")$setValues(df)
```

# Pattern Enumeration in Python

## *Solve and get results*

```
# Solve
ampl.option['solver'] = 'gurobi'
ampl.solve()

# Retrieve solution
CuttingPlan = ampl.var['Cut'].getValues()
cutvec = list(CuttingPlan.getColumn('Cut.val'))
```

# Pattern Enumeration in R

## *Solve and get results*

```
# Solve  
ampl$setOption("solver", "gurobi")  
ampl$solve()  
  
# Retrieve solution  
CuttingPlan <- ampl$getVariable("Cut")$getValues()  
solution <- CuttingPlan[CuttingPlan[,-1] != 0,]
```

# Pattern Enumeration in Python

## *Display solution*

```
# Prepare solution data
summary = {
    'Data': dataset,
    'Obj': int(AMPL.obj['TotalRawRolls'].value()),
    'Waste': AMPL.getValue(
        'sum {p in PATTERNS} Cut[p] * \
          (rawWidth - sum {w in WIDTHS} w*rolls[w,p])'
    )
}

solution = [
    (patmat[p], cutvec[p])
    for p in range(len(patmat))
    if cutvec[p] > 0
]

# Create plot of solution
cuttingPlot(roll_width, widths, summary, solution)
```

# Pattern Enumeration in R

## *Display solution*

```
# Prepare solution data
data <- dataset
obj <- ampl$getObjective("TotalRawRolls")$value()
waste <- ampl$getValue(
  "sum {p in PATTERNS} Cut[p] * (rawWidth - sum {w in WIDTHS} w*rolls[w,p])"
)
summary <- list(data=dataset, obj=obj, waste=waste)

# Create plot of solution
cuttingPlot(roll_width, orders$width, patmat, summary, solution)
}
```

# Pattern Enumeration in Python

## *Enumeration routine*

```
def patternEnum(roll_width, widths, prefix=[]):
    from math import floor
    max_rep = int(floor(roll_width/widths[0]))
    if len(widths) == 1:
        patmat = [prefix+[max_rep]]
    else:
        patmat = []
        for n in reversed(range(max_rep+1)):
            patmat += patternEnum(roll_width-n*widths[0], widths[1:], prefix+[n])
    return patmat
```

# Pattern Enumeration in R

## *Enumeration routine*

```
patternEnum <- function(roll_width, widths, prefix=c()) {  
  cur_width <- widths[length(prefix)+1]  
  max_rep <- floor(roll_width/cur_width)  
  if (length(prefix)+1 == length(widths)) {  
    return (c(prefix, max_rep))  
  } else {  
    patterns <- matrix(nrow=length(widths), ncol=0)  
    for (n in 0:max_rep) {  
      patterns <- cbind(  
        patterns,  
        patternEnum(roll_width-n*cur_width, widths, c(prefix, n))  
      )  
    }  
    return (patterns)  
  }  
}
```

# Pattern Enumeration in Python

## *Plotting routine*

```
def cuttingPlot(roll_width, widths, summ, solution):  
    import numpy as np  
    import matplotlib.pyplot as plt  
  
    ind = np.arange(len(solution))  
    acc = [0]*len(solution)  
  
    colorlist = ['red','lightblue','orange','lightgreen',  
                'brown','fuchsia','silver','goldenrod']
```



# Pattern Enumeration in R

## *Plotting routine*

```
cuttingPlot <- function(roll_width, widths, patmat, summary, solution) {  
  pal <- rainbow(length(widths))  
  par(mar=c(1,1,1,1))  
  par(mfrow=c(1,nrow(solution)))  
  for(i in 1:nrow(solution)) {  
    pattern <- patmat[, solution[i, 1]]  
    data <- c()  
    color <- c()}  
}
```

# Pattern Enumeration in Python

## *Plotting routine (cont'd)*

```
for p, (patt, rep) in enumerate(solution):
    for i in range(len(widths)):
        for j in range(patt[i]):
            vec = [0]*len(solution)
            vec[p] = widths[i]
            plt.barh(ind, vec, 0.6, acc,
                    color=colorlist[i%len(colorlist)], edgecolor='black')
            acc[p] += widths[i]

plt.title(summ['Data'] + ": " +
          str(summ['Obj']) + " rolls" + ", " +
          str(round(100*summ['Waste']/(roll_width*summ['Obj']),2)) + "% waste"
          )

plt.xlim(0, roll_width)
plt.xticks(np.arange(0, roll_width, 10))
plt.yticks(ind, tuple("x {}".format(rep) for patt, rep in solution))

plt.show()
```

# Pattern Enumeration in R

## *Plotting routine (cont'd)*

```
for(j in 1:length(pattern)) {
  if(pattern[j] >= 1) {
    for(k in 1:pattern[j]) {
      data <- rbind(data, widths[j])
      color <- c(color, pal[j])
    }
  }
}

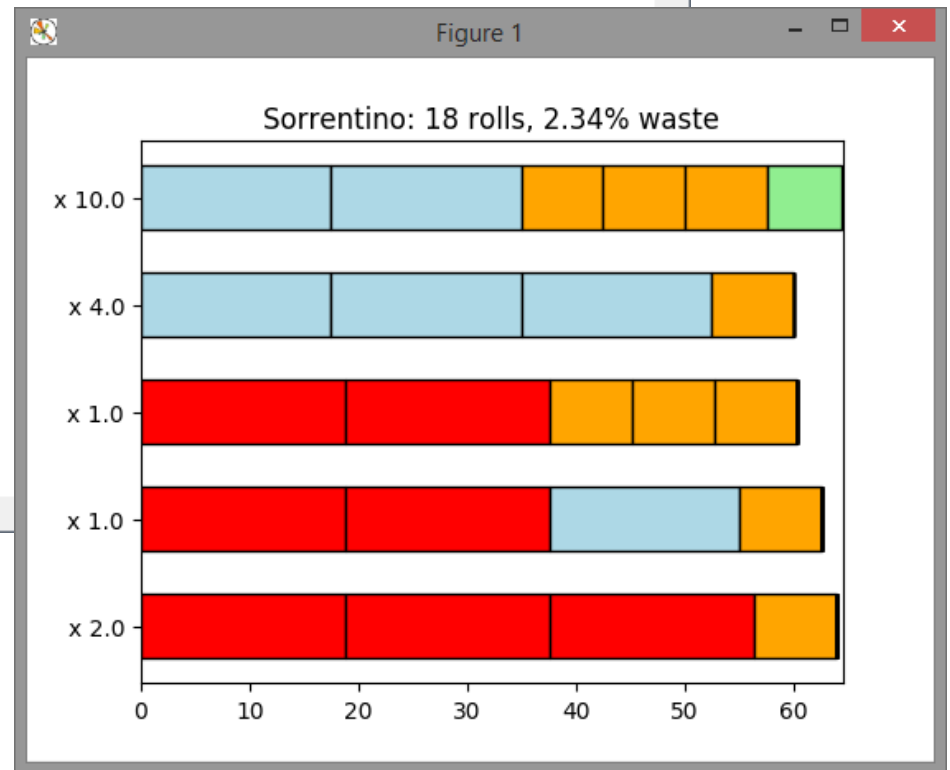
label <- sprintf("x %d", solution[i, -1])
barplot(data, main=label, col=color,
         border="white", space=0.04, axes=FALSE, ylim=c(0, roll_width))
}

print(summary)
}
```

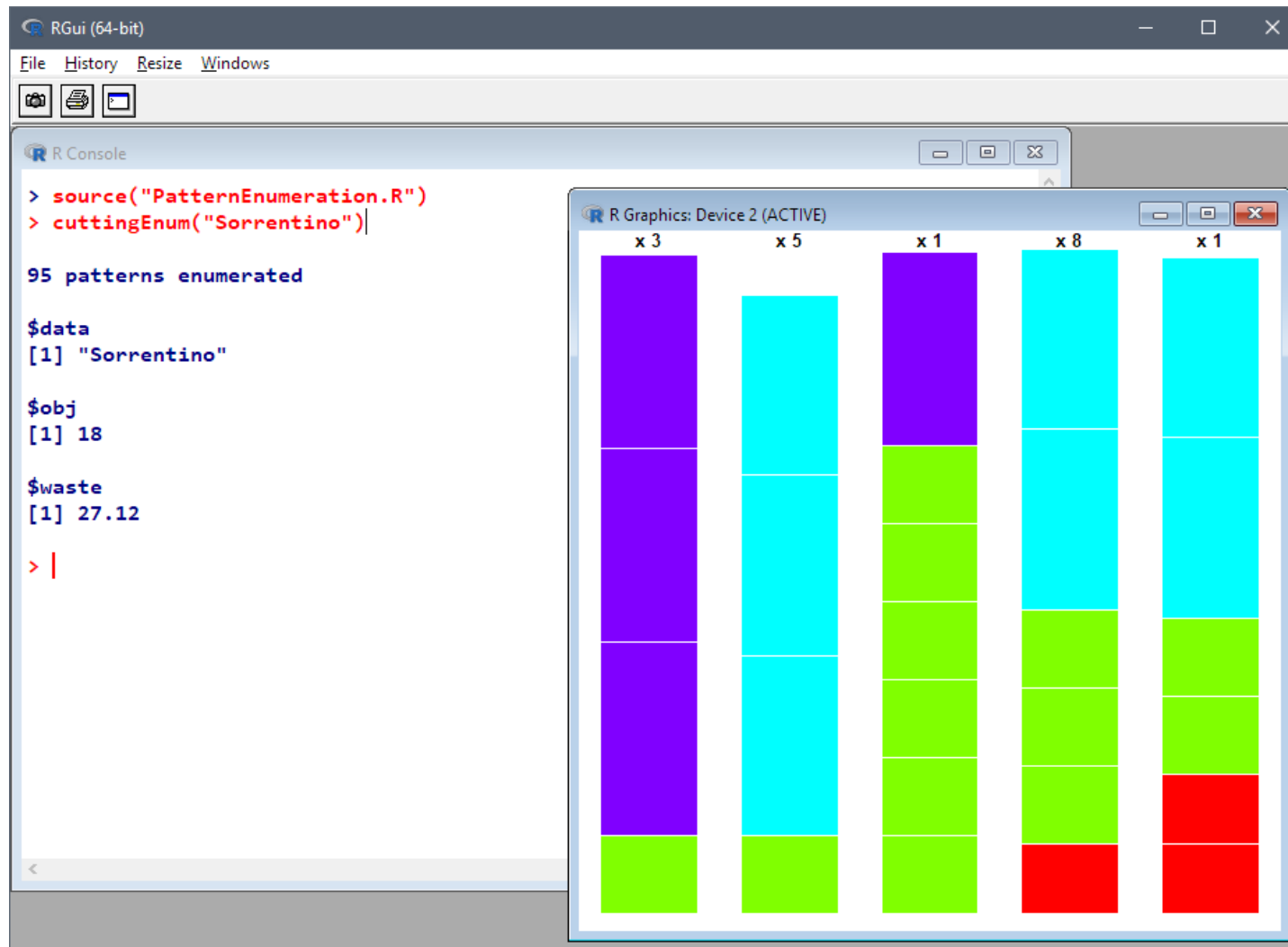
# Pattern Enumeration in Python

```
Robert: running ipython
File Edit Help
sw: ipython
Python 3.6.4 (v3.6.4:d48eceb, Dec 19 2017, 06:54:40) [MSC v.1900 64 bit (AMD64)]
Type 'copyright', 'credits' or 'license' for more information
IPython 6.2.1 -- An enhanced Interactive Python. Type '?' for help.

In [1]: from pattern_enumeration import *
In [2]: cuttingEnum('Sorrentino')
43 patterns enumerated
Gurobi 8.1.0: optimal solution; objective 18
7 simplex iterations
1 branch-and-cut nodes
```



# Pattern Enumeration in R



*AMPL API*

## *APIs in practice . . .*

*Much to do in Python, R, MATLAB, etc.*

- ❖ Prepare order
- ❖ Generate & sample patterns
- ❖ Feed results to visualization and implementation

## *Key role for modeling in AMPL*

- ❖ Prototype and refine a model
- ❖ Evolve and maintain the model reliably
- ❖ Manage the interface to your choice of solvers

## PyMPL (Python integration with AMPL)

*Enhance integration of modeling and programming*

### *Roll Cutting enhanced*

- ❖ Sending Python data to an AMPL model
  - \* via AMPL API for Python
  - \* via Python references in the AMPL model
- ❖ Programming a custom stopping criterion in Python
  - \* via callbacks from the Gurobi solver
- ❖ Maintaining a view of the integrated application
  - \* via Jupyter notebooks

### *Lot Sizing using advanced formulations*

- ❖ Generating specialized constraints
  - \* via Python embedded in AMPL scripts

# Sending Python Data to an AMPL model

## *Imported and generated data in Python*

```
roll_width = 64.5
overrun = 6
orders = {
    6.77: 10,
    7.56: 40,
    17.46: 33,
    18.76: 10
}
patmat = patternEnum(roll_width, list(sorted(orders.keys(), reverse=True)))
```



# Sending Data using the Python API

## *Symbolic sets and parameters in AMPL*

```
param nPatterns integer > 0;  
  
set PATTERNS = 1..nPatterns;  
set WIDTHS;  
  
param order {WIDTHS} >= 0;  
param overrun;  
  
param rawWidth;  
param rolls {WIDTHS,PATTERNS} >= 0, default 0;
```

*cut.mod*

## **Sending Data using the Python API (*cont'd*)**

*Call ampl methods to read model, send data*

```
ampl = AMPL()

.....

ampl.param['nPatterns'] = len(patmat)
ampl.param['overrun'] = overrun
ampl.param['rawWidth'] = roll_width

ampl.set['WIDTHS'] = widths
ampl.param['order'] = orders

ampl.param['rolls'] = {
    (widths[i], 1+p): patmat[p][i]
    for i in range(len(widths))
    for p in range(len(patmat))
}
```

# Sending Data using PyMPL

*Specify Python data correspondences in the model*

```
AMPL = AMPL(langext=PyMPL())  
  
.....  
$PARAM[nPatterns]{ len(patmat) };  
set PATTERNS = 1..nPatterns;  
$SET[WIDTHS]{ widths };  
$PARAM[order{~WIDTHS}]{ orders };  
$PARAM[overrun]{ overrun };  
$PARAM[rawWidth]{ roll_width };  
$PARAM[rolls {~WIDTHS,~PATTERNS}]{  
  {  
    (widths[i], 1+p): patmat[p][i]  
    for i in range(len(widths))  
    for p in range(len(patmat))  
  }  
};
```

*cutpy.mod*

## Callbacks

*Example: User-specified stopping rule*

### *Data*

- ❖ Times  $t_1 < t_2 < t_3$  etc.
- ❖ Optimality gap tolerances  $g_1 < g_2 < g_3$  etc.

### *Execution*

- ❖ When elapsed time reaches  $t_i \dots$
- ❖ Increase the gap tolerance to  $g_i$

# Callbacks

## *Stopping rule data in Python dictionary*

```
stopdict = { 'time'      : ( 15,    30,    60 ),  
             'gaptol'   : ( .0002, .002,  .02 )  
           } stopping.py
```

## *Main routine for cutting by pattern generation*

```
def cuttingGen(cutdata, stopdata = ""): pattern_generation.py  
    from amplpy import AMPL  
    .....  
    # begin pattern generation phase  
    # finish when continuous relaxation of cutting problem has been solved
```

# Callbacks

## *Set up callback and solve final integer program*

```
# Instead of Master.solve(), export to a gurobipy object
grb_model = Master.exportGurobiModel()

# Assign AMPL stopping data to gurobipy objects
if len(stopdata) == 0:
    grb_model._stoprule = {'time': (1e+10,), 'gaptol': (1,)}
else:
    exec(open(stopdata+'.py').read(), globals())
    stopdict['time'] += (1e+10,)
    stopdict['gaptol'] += (1,)
    grb_model._stoprule = stopdict
grb_model._current = 0

# Solve and import results
grb_model.optimize(callback)
Master.importGurobiSolution(grb_model)
```

# Callbacks

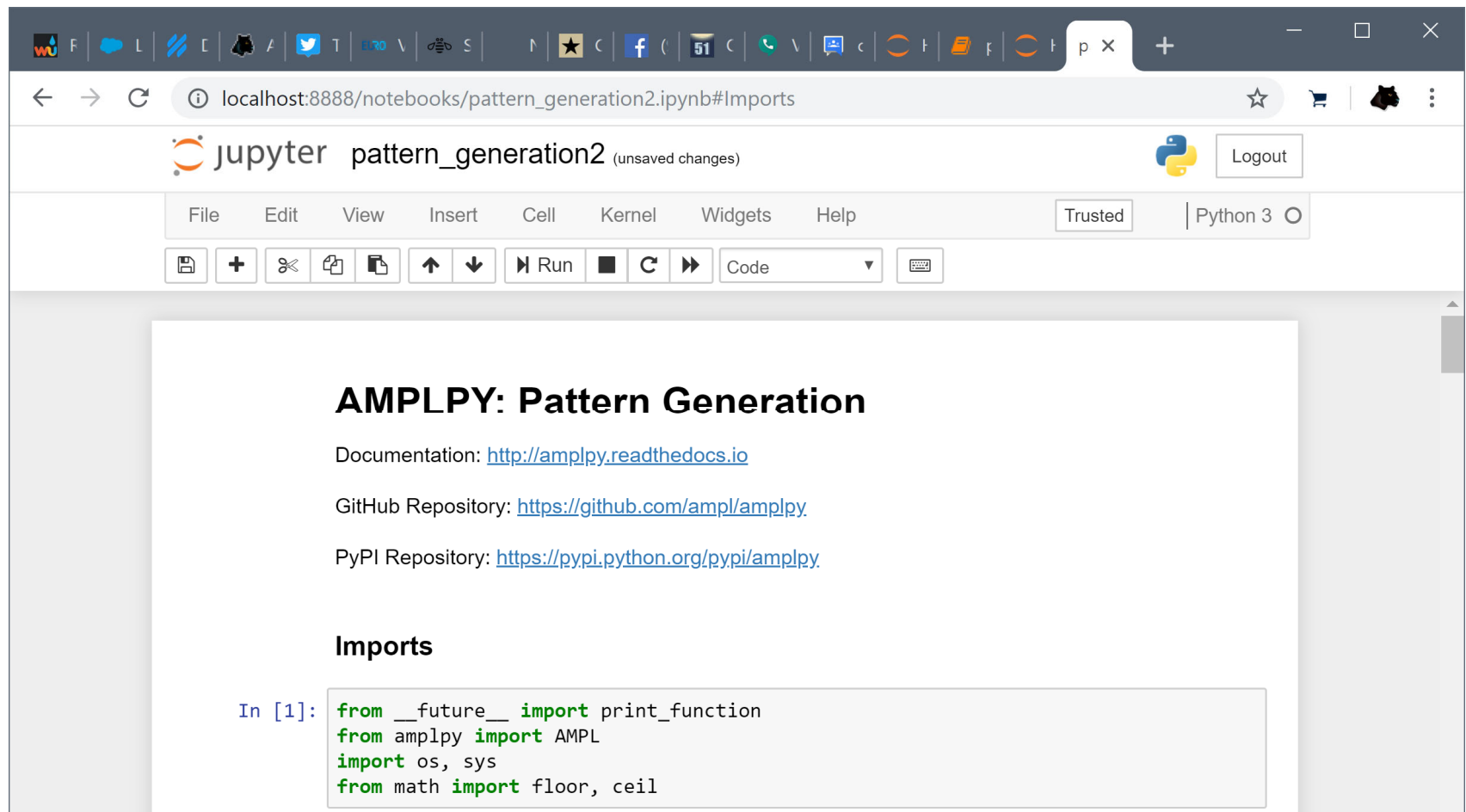
## *Callback function*

```
def callback(m, where):  
    """Gurobi callback function."""  
    if where == gpy.GRB.Callback.MIP:  
        runtime = m.cbGet(gpy.GRB.Callback.RUNTIME)  
        if runtime >= m._stoprule['time'][m._current]:  
            print("Reducing gap tolerance to %f at %d seconds" % \  
                  (m._stoprule['gaptol'][m._current], m._stoprule['time'][m._current]))  
            m.Params.MIPGap = m._stoprule['gaptol'][m._current]  
            m._current += 1
```

# Python Integration

# Callbacks

## Run inside Jupyter notebook



The screenshot shows a Jupyter Notebook interface in a web browser. The browser address bar shows the URL `localhost:8888/notebooks/pattern_generation2.ipynb#Imports`. The notebook title is `pattern_generation2 (unsaved changes)`. The interface includes a menu bar with options: File, Edit, View, Insert, Cell, Kernel, Widgets, Help. Below the menu bar is a toolbar with icons for file operations and execution. The main content area displays the following text:

### AMPLPY: Pattern Generation

Documentation: <http://amplpy.readthedocs.io>

GitHub Repository: <https://github.com/ampl/amplpy>

PyPI Repository: <https://pypi.python.org/pypi/amplpy>

### Imports

```
In [1]: from __future__ import print_function
from amplpy import AMPL
import os, sys
from math import floor, ceil
```



# Executing Python inside AMPL

*Fix AMPL variables according to Python variable*

```
$PARAM[NT]{8}; lotsize.mod  
var x {1..NT}, >= 0; # production lot size  
var y {1..NT}, binary; # production set-up  
var s {0..NT}, >= 0; # inventory level  
var r {1..NT}, ${">= 0" if BACKLOG else ">= 0, <= 0"}$;  
# use these variables iff BACKLOG > 0
```

# Executing Python inside AMPL

*Invoke Python generators for special lot-sizing constraints*

```
$EXEC{
```

*lotsize.mod*

```
def mrange(a, b):  
    return range(a, b+1)  
  
s = ['s[{}]'.format(t) for t in mrange(0, NT)]  
y = ['y[{}]'.format(t) for t in mrange(1, NT)]  
d = [demand[t] for t in mrange(1, NT)]  
  
if BACKLOG is False:  
    WW_U_AMPL(s, y, d, NT, prefix='w')  
  
else:  
    r = ['r[{}]'.format(t) for t in mrange(1, NT)]  
    WW_U_B_AMPL(s, r, y, d, NT, prefix='w')  
};
```

```
ampl = AMPL(langext=PyMPL())  
ampl.read('lotsize.mod')  
ampl.solve()
```

# Executing Python inside AMPL

## *Optional listing of generated constraints*

```
var ws {wi in 0..8} = s[wi];
var wr {wi in 1..8} = r[wi];
var wy {wi in 1..8} = y[wi];

param wD {1..8, 1..8};

data;

param wD :=
[1,1]400 [1,2]800 [1,3]1600 [1,4]2400 [1,5]3600 [1,6]4800 [1,7]6000 [1,8]7200
[2,1]0 [2,2]400 [2,3]1200 [2,4]2000 [2,5]3200 [2,6]4400 [2,7]5600 [2,8]6800
[3,1]0 [3,2]0 [3,3]800 [3,4]1600 [3,5]2800 [3,6]4000 [3,7]5200 [3,8]6400
[4,1]0 [4,2]0 [4,3]0 [4,4]800 [4,5]2000 [4,6]3200 [4,7]4400 [4,8]5600
[5,1]0 [5,2]0 [5,3]0 [5,4]0 [5,5]1200 [5,6]2400 [5,7]3600 [5,8]4800
[6,1]0 [6,2]0 [6,3]0 [6,4]0 [6,5]0 [6,6]1200 [6,7]2400 [6,8]3600
[7,1]0 [7,2]0 [7,3]0 [7,4]0 [7,5]0 [7,6]0 [7,7]1200 [7,8]2400
[8,1]0 [8,2]0 [8,3]0 [8,4]0 [8,5]0 [8,6]0 [8,7]0 [8,8]1200
;

model;
```

# Executing Python inside AMPL

## *Optional listing of generated constraints (cont'd)*

```
var wa {1..8};
var wb {1..8};

subject to wXY {wt in 1..8}: wa[wt] + wb[wt] + wy[wt] >= 1;
subject to wXA {wk in 1..8, wt in wk..min(8, wk+8-1): wD[wt,wt]>0}:
    ws[wk-1] >=
        sum {wi in wk..wt} wD[wi,wi] * wa[wi]
        - sum {wi in wk..wt-1} wD[wi+1,wt] * wy[wi];
subject to wXB {wk in 1..8, wt in max(1, wk-8+1)..wk: wD[wt,wt]>0}:
    wr[wk] >=
        sum {wi in wt..wk} wD[wi,wi] * wb[wi]
        - sum {wi in wt+1..wk} wD[wt,wi-1] * wy[wi];
```

# QuanDec

*Building a decision-making tool for deployment*

*Implemented in the Java API for AMPL*

- ❖ Developed and supported by Cassotis Consulting

*QuanDec*

# Architecture

## *Server side*

- ❖ AMPL model and data
- ❖ Standard AMPL-solver installations

## *Client side*

- ❖ Interactive tool for collaboration & decision-making
- ❖ Runs on any recent web browser
- ❖ Java-based implementation
  - \* AMPL API for Java
  - \* Eclipse Remote Application Platform

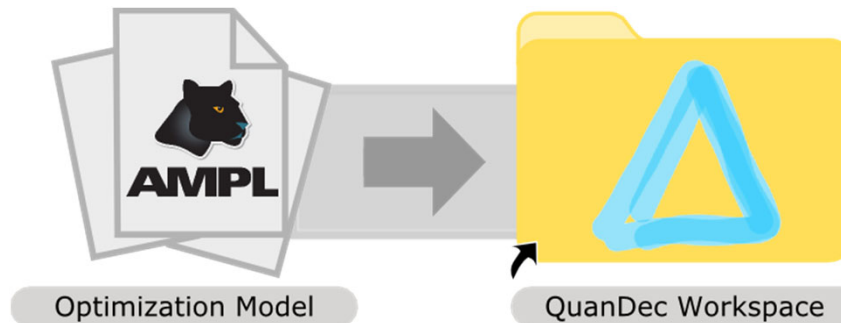
*QuanDec*

# Getting Started

**step 1:** install QuanDec on a server

**step 2:** copy & paste your model files (.mod and .dat) into  
QuanDec's workspace

**step 3:** create AMPL tables and link them to QuanDec explorer



# QuanDec Workbench


Workspace Admin QuanDec

### Explorer

- section 1 ▾
- section 2 ▲
  - category 2.1
  - category 2.2
  - category 2.3

### Viewer

#### Charts



- Water
- Barley
- Hops
- Yeast

#### Report tables


- Export
- Edit bounds
- Comment
- Analyze sensitivity

#### Input tables


- Import
- Edit values
- Edit set:  
new/remove/  
duplicate
- Comment

#### Journal | Bounds | Regressions | Comments


#### Console

```
>_
```



# QuanDec Scenarios

The screenshot displays the QuanDec software interface with several key components:

- Comparator Table:** A table comparing 'BUDGET 2016' and 'My Scenario' across various variables. The 'Diff' column shows relative differences, such as 0.02% for 'PLT' 'CO' and -0.03% for 'PLT' 'SI'.
- Scenario Selection Dialog:** A pop-up window titled 'Select the scenarios to compare:' with checkboxes for 'BUDGET 2015', 'BUDGET 2016' (checked), 'My Scenario' (checked), and 'FORECAST 2017'.
- Economics and Production Table:** A detailed table with columns for Variable, Index, Unit, BUDGET 2016, My Scenario, and Diff. It lists metrics like 'Economics per int. plant' and 'Production cost of product'.
- Reports Table:** A table listing various reports such as 'Sulfur cycle', 'Metallic blend at CV', and 'Raw material use at Reduction', along with the user and date of generation.

Scenario comparison

All variables can be compared

Display of relative difference

Custom reports